

船用柴油机 Marine Diesel Engines



远见卓识 开启未来 Foresighted and judicious judgement, driving the future





Guangzhou Diesel Engine Factory Co.,Ltd (Formerly known as Guangzhou Diesel Engine Factory) known as Hip Tung Wo Machinery Factory established in 1911, who made the first diesel engine in China in 1915. Now, the factory has become the largest factory manufacturing diesel engines in the South China with the capacity of mass production of diesel engines.

The company manufactures mainly series 230, 320, G32 and KU30A medium-speed with output from 660kW~6000kW. The new product 230SG series nature gas engine is designed by Norwegian Marine Technology Research Institute cooperated with our company according to the Energy Saving and Emission Reduction Principle and the market demand. This diesel engine has many features such as stable operation and high reliability, sufficient margin power, low fuel consumption, low emission, low running cost and easy to maintain thus warmly received by users.

The company has obtained the CCS, BV, GL, NK, LR and DNV Factory Authorization and Certificates and has established a strict quality management system ISO9001.

The exhaust emission of the medium-speed diesel engines manufactured by Guangzhou Diesel Engine Factory Co.,Ltd is in conformity with the NOx emission standard issued by IMO-Tier II.

The medium-speed diesel engines from Guangzhou Diesel Engine

Factory Co.,Ltd with the power taken out from the both ends of the crankshaft are widely used as the marine main or auxiliary engine of Ro-Ro vehicle ships and naval ships and can be equipped with remotecontrolled device, thrusting bearings and all kinds of coupling and gearboxes according to the requirements from users. Furthermore, we can supply steering, central controlling, monitoring and engine-side operating consoles with a good performance, a complete alarms, easy operation and capable of changeover each other.

Our company also manufactures generating sets with the output of 500kW to 4180kW. These generating sets are equipped with the diesel engine from the factory as their motive machines and the first-rated generator and electrical device with the many features such as low fuel oil consumption, low nose level, easy parallel to power grids and capable of long term operation with a good performance, and the generating sets equipped with the emergency device can be automated for supply of power thus are ideal stand-by or emergency power equipment for power stations and plants etc.

All medium-speed diesel engines of 320, 230, G32 and KU30A series and generating sets from our factory can be operated on heavy fuel oil of 180cSt/50°C, 380cSt/50°C or of 1500 sec. Red.No.1/100°F, 3500 sec. Red.No.1/100° F.

历史悠久 实力雄厚

广州柴油机厂股份有限公司(原广州柴油机厂)是中国柴油机制造业中历史最悠久的企业之一,她的 前身是协同和机器厂,始建于1911年,1915年她成功地制造出中国第一台柴油机。今天的广州柴油机厂股 份有限公司已经发展成为中国华南地区最大的柴油机专业生产企业,具有批量生产柴油机的能力。

产品齐全 品质卓越

广州柴油机厂股份有限公司主要生产320、230、G32、KU30A等四种系列的中速柴油机,产品功率范 660kW-6000kW。230SG系列天然气发动机是根据目前国际市场需要,按照节能减排的设计理念,与挪威 船舶技术研究所合作研发的新产品。柴油机具有运行稳定性和可靠性高,储备功率充足,低油耗,低排 放,维护方便,运行成本低的特点,深受广大用户欢迎。

广州柴油机厂股份有限公司建立了严格的质量管理体系,获得了英国皇家认证协会(UKAS)颁发的质 量管理体系ISO9001认可证书,同时获得了CCS、BV、GL、NK、LR、DNV等多国船级社的工厂认可和产 品认可证书。

广州柴油机厂股份有限公司生产的中速柴油机完全符合IMO-Tier II 规定的排放标准。

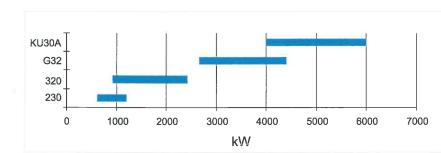
我司生产的各种中速柴油机广泛应用于各类船舶主、辅机,可配套遥控装置、推力轴承、各类联轴节 及齿轮箱: 可两端输出功率, 带动各类工程机械; 还可提供驾控台、集控台或监控台, 并实现驾控、集 控、机旁操作的三者相互转换,具有性能良好、报警功能齐全、操作方便等优点,适合各种客滚船、油 船、散货船、集装箱船、拖轮、海轮、疏浚工程船及海军舰船作主机或辅机动力之用。

专业创造 品质超群

广州柴油机厂股份有限公司生产500kW-4180kW的各种规格柴油发电机组,是采用我司生产的柴油机配套优质的发电 机和电控设备而组成,具有噪声低、油耗省,并网容易和可长时间运转的良好性能、带有应急装置的柴油发电机组还可实现 供电的自动化,是用户理想的自备电站和发电厂可靠的保安备用电源。

我司生产320、230、G32、KU30A系列的各种规格船用主机及船、陆用中速柴油发电机组,可燃用运动粘度180厘沲 /50℃、380厘沲/50℃或雷氏1号粘度1500秒/100°F、3500秒/100°F的重油。

功率范围 Power Range



KU30A	4000kW~6000kW
G32	2665kW~4400kW
320	971kW~2426kW
230	660kW~1324kW

创新发展 永不停步 Creation and development, keeping advancing



- 企业通过ISO9001质量管理体系认证
- · The certificate of conformity of quality management system certification gained by the factory



- 先进的设备——数控曲轴磨床
- · Advanced Equipment-Numerical Control Crankshaft Grinding Machine



- 先进的设备——五面体加工中心
- Advanced Equipment-Machining Centre of Pentahedron



- 先进的设备——定梁龙门加工中心
- · Advanced Equipment-Batching Gantry Machining Centre

广州柴油机厂股份有限公司(原广州柴油机厂)是一家技术密集型企业,产品从设计、制造、测试 到投放市场,是一项复杂的系统工程。

设计方面,我们积极与国内外著名的科研所合作,应用计算机PLM、CAD软件进行设计、研制新产 品,持续加强新产品质量改进,使我们的新产品拥有较高的技术含量。

制造方面,我们拥有专业的生产线和先进的设备,从铸造、机加工到总装配,我们都严格执行工艺纪 律,以工艺提升制造水平,打造企业竞争力。

测试方面,我们精密的测试仪器,运用先进的测试手段,保证产品的技术精度,突显我们的品牌优势。

Guangzhou Diesel Engine Factory Co., Ltd (Formerly known as Guangzhou Diesel Engine Factory) is concentrated technology enterprise. The manufacturing product is a complex system engineering: design, manufacture, measuring, test and marketing.

In design, We have cooperated with famous institution home and abroad to design the diesel engine by means of PLM and CAD software, and have been improving the quality of products continuously to make our product have high technical content. In manufacture, We have special production line and advanced devices to make the enterprise own competitive power including casting, machine and assembly production line.

In measuring, We use precise testing instrument by means of advanced testing methods to guarantee the accuracy of product.









- 质量管理体系认证证书
- Certificate of Conformity of Quality Management System Certification
- Certificate of Registration

• 认证注册证书







- BV对工厂的认可 Recognition for BV Model II Survey Scheme
- BV型式认可证书 BV Type Approval Certificate
- GL型式认可证书 GL Type Approval Certificate

230型船用柴油机

230 MARINE DIESEL ENGINES



- 采用我司2台8230ZC船用柴油机作主机动力的五星级新世纪游轮"世纪钻石"号
- The "CENTURY DIAMOND" New Century Cruises Equipped With Our 2 Sets of 8230ZC Marine Diesel Engine As Its Propelling Unit.

三 系列柴油机性能特点 BRIEF INTRODUCTION TO SERIES 230 ENGINES CHARACTERISTICS

6230型船用柴油机是我司与中国船舶重工集团公司711研究所在总结我国中速船用柴油机成功经验的基础上,遵照引进、消化、吸收、创新的技术引进原则联合开发的新型中速柴油机,该机各项性能指标均达到九十年代国际同类产品先进水平,并具有外形简洁、结构合理、性能稳定、工作可靠、操作维护方便、经济性好等优点。

230系列柴油机为四冲程、直列式、直接喷射、废气涡轮增压、中间空气冷却,不可逆转的柴油机。有6缸、8缸,功率660-1324kW等规格。可燃用运动粘度380厘沲/50℃或雷氏1号粘度3500秒/100°F的重油。

The Series 230 engine is a turbocharged, irreversible, single action, four stroke, in-line, direct injection, and medium speed diesel one with a charging cooler.

The engine with 6 or 8 cylinders and with the output of 660 to 1324kW is a new product developed by our company in cooperation with the Shanghai Marine Diesel Engine Institute on the base of the successful experience in diesel engine design and use, on the principle of assimilation of advanced technologies and improvement upon of them, and by adoption of the advanced structure of the other engines, with many features such as a simple outline, reasonable construction, reliable performance, easy operation and maintenance and capable of being operated on heavy fuel oil of 380cSt/50°C or of 3500 sec.Red.No.1/100°F.

适宜选用230船用柴油机作主机船舶类型

230 engine used as the main engine of following ships

- 挖泥船
- 内河船
- Dredgers
- Riverboats
- 工程船
- 客滚船
- Engineering ships
- Ro–Ro vehicle ships
- 化学品船
- 油船
- Chemical ships
- Oil tankers
- 散货船Bulk carriers
- 拖轮 • Tugboats



- "海洋石油252"海洋环保工作船 用四台8230ZC型柴油机(四 机双可调整)
- "HAIYANG SHI YOU 252" Ocean Environment Protection Engineering Ship-8230ZC x 4









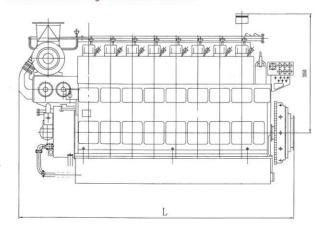
主要技术参数

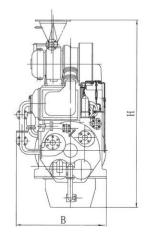
The main specifications parameters

项目Item 型号Model		6230ZC-1	6230ZC (730kW)	6230ZC	6230ZC-4	8230ZC	8230ZC-4
气缸数 No. of cylinders	100	6	6	6	6	8	8
气缸直径 Cylinder bore	mm				230		
活塞行程 Piston stroke	mm		The control of the co		300		
持续功率 MCR	kW/Ps	660/900	730/993	810/1100	960/1300	1100/1500	1324/1800
转速 Speed at MCR	r/min	750	750	750	900	750	900
平均有效压力 Mean effective pressure	MPa	1.41	1.56	1.73	1.712	1.765	1.771
最高燃烧压力 Max.combustion pressure	MPa	13.0	13.0	13.5	14.0	13.5	14.0
活塞平均速度 Mean piston speed	m/s	7.5	7.5	7.5	9.0	7.5	9.0
燃油消耗率 Specific fuel oil consumption at 85% MCR at 100% MCR	g/kW.h	190 192					
机油消耗率 Specific lube oil consumption	g/kW.h	1.0					
主要尺寸 Main Dimensions (L*B*H)	mm	3852x1353.5x2718 3898x1353.5x2792 4638x1353.5x27					53.5x2792
重量 Weight	kg				500		

230系列柴油机外形尺寸

230 Series Diesel Engine Overall Dimensions





320型船用柴油机

320 MARINE DIESEL ENGINES





• "CHANGNENG 9" LPG Transport Ship 8320ZCd-8 Diesel Engine

■■■型柴油机性能特点 BRIEF INTRODUCTION TO SERIES 320 ENGINES CHARACTERISTICS

6320型船用柴油机曾获全国科学大会奖,该机结构紧凑,性能先进,振动性能良好,达到国内中速机的先进水平,并且有工作可靠,操作维护方便,经济性好的优点。

直列320系列船用柴油机为四冲程、水冷、直接喷射、废气涡轮增压、中间空气冷却的柴油机,有6缸、8缸,功率971-2206kW等多种规格,可燃用运动粘度180厘泡/50℃或雷氏1号粘度1500秒/100°F的重油。

320系列船用柴油机可根据客户需求配套遥控 装置、各类联轴节、齿轮箱及其它工程机械。

The series 320 engine, awarded with the prize of the National Conference of Science of China, is a turbocharged, four stroke, water cooled, direct injection. In-line, and medium speed diesel one with a charging air cooler.

The engine with 6 or 8 cylinders and with the output of 971 to 2206kW has many features such as heavy fuel oil of 180cSt/50°C or of 1500 secretary. Red. Number 1/100°F.

On the request of users, the engine can be equipped with remote-controlled device, all kinds of coupling, gear boxes and other engineering machinery separately.

适宜选用320船用柴油机作主机船舶类型

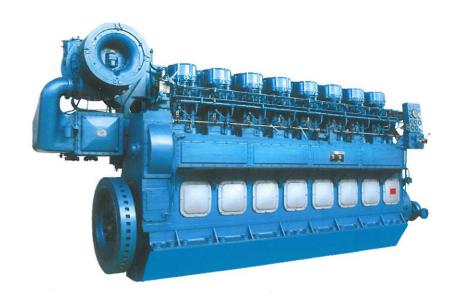
320 engine used as the main engine of following ships

- 客滚船
- 拖车
- Ro-Ro vehicle ships
- Tugboats
- 油船
- 渔轮Fishing ships
- Oil tankers集装箱船
- 疏浚工程船
- Container ships
- 助ルタエ1主か Dredgers
- 散货船
- 海军舰船
- Bulk carriers
- Naval ships



- "新宇航3" 挖泥船 使用四台8320ZCd-6型柴油机
- "XIN YUHANG 3" Dredger-8320ZCd-6 x 4 Diesel Engine





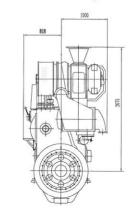


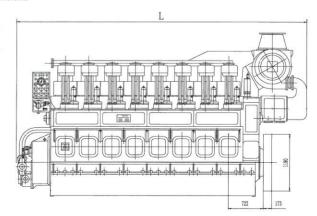
The main specifications parameters

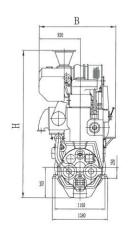
项目Item 型号Mode	el	6320ZCd	6320ZCd-2	6320ZCd-4	6320ZCd-6	8320ZCd-4	8320ZCd-6	8320ZCd-8
气缸数 No. of cylinders		6	6	6	6	8	8	8
气缸直径 Cylinder bore	mm		320					
活塞行程 Piston stroke	mm		440					
持续功率 MCR	kW/Ps	971/1320	1103/1500	1324/1800	1545/2100	1765/2400	2060/2800	2206/3000
转速 Speed at MCR	r/min	400	428	500	525	500	525	525
平均有效压力 Mean effective pressure	MPa	1.372	1.457	1.495	1.662	1.495	1.662	1.782
最高燃烧压力 Max. combustion pressu	re MPa	≤9.5	≤10.3	≤12.5	≤12.5	≤12.5	≤12.5	≤13.5
活塞平均速度 Mean piston speed	m/s	5.87	6.28	7.3	7.7	7.33	7.7	7.7
燃油消耗率 Specific fuel oil consumption	g/kW.h						1	
at 85% MCR		1:	96	1:	92	1	96	186
at 100% MCR		1:	98	1:	94	1	98	189
机油消耗率 Specific lube oil consumption	g/kW.h		1.2					
主要尺寸 Main Dimensions (L*B*H)	mm	4859x1613x3055	4859x1613x3055	4934x1818x3239	4934x1818x3239	6010x1818x3480	6010x1818x3480	6010x1853x3480
重量 Weight	kg	23000	23000	23000	23000	30000	30000	30000

320系列柴油机外形尺寸

320 Series Diesel Engine Overall Dimensions

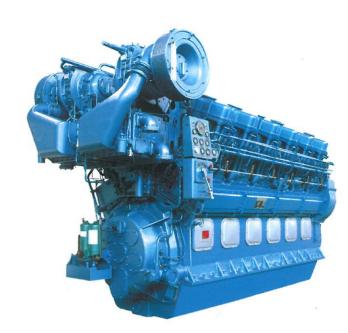






12V320型船用柴油机







GDF

- 采用我司12V320ZCd型船用柴油机作主动机力的8600t油轮"振洋9"
- "ZHENYANG No.9" Oil Tank With Model 12V320ZCd Marine Diesel Engine As Its Propelling Unit.

12V320型柴油机性能特点 CHARACTERISTICS

12V320船用柴油机为四冲程、水冷、直接喷 射、废气涡轮增压、中间空气冷却的中速柴油 机。可燃用运动粘度180厘沲/50℃或雷氏1号粘度 1500秒/100°F的重油。

The 12V320 marine diesel engine is a four-stroke, in line, water-cooled, direction injection, turbocharger, with a charging air cooler medium-speed marine diesel engine can be operated on heavy fuel oil of 180cSt/50℃ or 1500 sec.Red.No.1/100°F.

适宜选用12V320船用柴油机作主机船舶类型

12V320 engine used as the main engine of following ships

- 客滚船
- Ro-Ro vehicle ships
- 油船 Oil tankers
- 集装箱船
- Container ships
- 散货船
- Bulk carriers
- 拖轮
- Dredgers
 - 海军舰船

Fishing ships

• 疏浚工程船

- Naval ships
- 多用途工作船
- AHTS

渔轮

- Tugboats

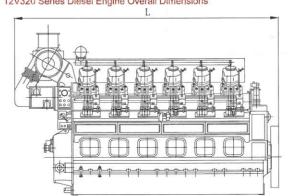
项目Item 型号Model		12V320ZCd
气缸数 No. of cylinders		12
气缸直径 Cylinder bore	mm	320
气缸排列方式 Cylinder arrangement		V
活塞行程 Piston stroke	mm	440
持续功率 MCR	kW/Ps	2426/3300
转速 Speed at MCR	r/min	450
平均有效压力 Mean effective pressure	MPa	1.523
最高燃烧压力 Max. combustion pressure	MPa	12
活塞平均速度 Mean piston speed	m/s	6.6
燃油消耗率 Specific fuel oil consumption	g/kW.h	
at 85% MCR		192
at 100% MCR	5	194
机油消耗率 Specific lube oil consumption	g/kW.h	1.2
主要尺寸 Main Dimensions (L*B*H)	mm	5660x2470x3426
重量 Weight	kg	35000

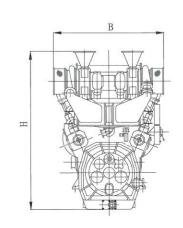
12V320系列柴油机外形尺寸

主要技术参数

The main specifications parameters

12V320 Series Diesel Engine Overall Dimensions

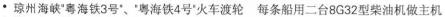






G32型船用柴油机





Qiongzhou Channel "YUEHAI RAILWAY No.3" Ferry And "YUEHAI RAILWAY No.4" Ferry-8G32×2 Diesel Engine Respectively

53型 型柴油机性能特点 **BRIEF INTRODUCTION TO SERIES G320 ENGINES** CHARACTERISTICS

G32型船用柴油机是广州柴油机厂股份有限公 司(原广州柴油机厂)近年开发的新产品,产品 技术结构和性能指标处于国内领先地位, 达到本 世纪初国际同类产品的先进水平。

G32系列船用柴油机为四冲程、水冷、直接喷 射、废气涡轮增压、中间空气冷却、不可逆转的柴 油机。有6缸、8缸、9缸, 功率2665-4400kW等 规格,可燃用运动粘度380厘沲/50℃或雷氏1号 粘度3500秒/100°F的重油。

The series G32 marine diesel engine is a new product developed by Guangzhou Diesel Engine Factory Co.,Ltd (Formerly known as Guangzhou Diesel Engine Factory) in recent years. It has advanced technology and wonderful performance keeping ahead in the home market and has reached the level of the like products in the world in the turn of this century.

The series G32 engine is a turbocharged, four strokes, water cooled, directly injected and irreversible one with a charging air cooler. The engine with 6, 8 or 9 cylinders and with the output of 2665 to 4400kW, can be operated on heavy fuel oil of 380cSt/50℃ or 3500 sec.Red.No.1/100°F.

适宜选用G32船用柴油机作主机船舶类型

G32 engine used as the main engine of following ships

客滚船

海轮 Fishing ships

Ro-Ro vehicle ships

• 疏浚工程船

Dredgers

• 海军舰船

AHTS

Naval ships

• 多用途工作船

Oil tankers

• 集装箱船

Container ships

• 散货船

Bulk carriers

拖轮

Tugboats



- "济海8005" 海洋工作船 用6G32A×2主机
- "JIHAI 8005" Ocean Engineering Ship-6G32A×2

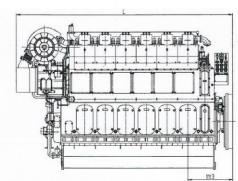


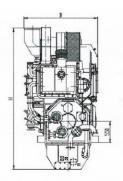


主要技术参数

项目Item 型号Model		6G32	6G32A	8G32	8G32A	9G32
气缸数 No. of cylinders	6 8		3	9		
气缸直径 Cylinder bore	mm	320				
气缸排列方式 Cylinder arrangement				直列In-line		
活塞行程 Piston stroke	mm			480		
持续功率 MCR	kW/Ps	2665/3600	2930/4000	3552/4800	3906/5310	4400/6000
转速 Speed at MCR	r/min			600		
平均有效压力 Mean effective pressure	MPa	2.30	2.53	2.30	2.53	2.53
最高燃烧压力 Max. combustion pressure	MPa			≤19		
活塞平均速度 Mean Piston speed	m/s	9.6				
燃油消耗率 Specific fuel oil consumption	g/kW.h					
at 85% MCR				183		
at 100% MCR				185		
机油消耗率 Specific lube oil consumption	g/kW.h			≤0.8		
主要尺寸 Main Dimensions (L*B*H)	mm	5580x1924x3640	5580x1924x3640	6727×1904×3605	6727x1904x3605	7257x1910x3930
重量 Weight	kg	36500	36500	46000	46000	54000

G32系列柴油机外形尺寸





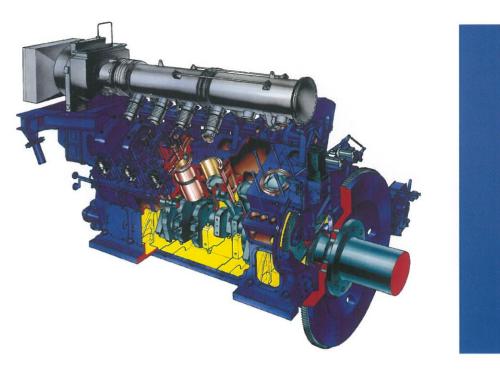
KU30A型船用柴油机

KU30A MARINE DIESEL ENGINES











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横滨制作所

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电话: 81-45-775-1202 传真: 81-45-775-0606

Yokohama Dockyard & Machinery Works

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Fax: 81-45-775-0606

广州柴油机厂股份有限公司是三菱重工 KU30A型柴油机在中国的生产、销售合作 伙伴。

GDF signed partnership with MHI in manufacturing and selling for KU30A diesel engines in China.

自1917年开始,三菱重工就致力于柴油机的制造和研发。各种柴油机能够满足客户的一般用途和特殊用途。三菱重工先进的研发和生产技术在日本和国外都得到了高度评价。

三菱四冲程中速柴油机特点:运行稳定性和可靠性高,储备功率充足;低油耗、低排放;维护方便、运行成本低。

Since 1917, MITSUBISHI HEAVY INDUSTRIES, LTD (MHI) has been manufacturing and designing Diesel Engines. Diesel engines from MHI can meet the users' common and special requirements. MHI's advanced technology in designing and manufacturing has earned high reputation in Japan and overseas.

The features of medium speed diesel engines with four-stroke: stable operation and high reliability, sufficient margin power, low fuel consumption, low emission, low running cost and easy to maintain etc.





- 可靠性高 High Reliability
- · 经济性好 Good Economy
- 油耗低 Low Fuel Consumption
- 可燃380cSt/50℃重油 Can be operated on HFO with 380cSt/50℃

主要技术参数

The main specifications parameters

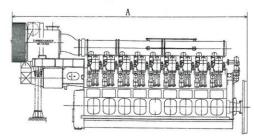
项目Item	型式 Type	V型,四冲程,筒状活塞,直接喷射,单转向,涡轮增压,中冷。 V-type, 4-stroke, trunk piston, direct injection, non-reversible, turbocharged w						
型号 Mod	lel		12KU30A	14KU30A	16KU30A	18KU30A		
气缸数 N	umber of cylinders		12 14 16					
气缸直径	Cylinder bore	mm	300					
活塞行程	Piston stroke	mm	380					
	功率 Power	kW/Ps	4000/5440	4700/6392	5350/7276	6000/8160		
最大持续 转速 Speed	r/min	750						
功率	平均有效压力 Brake mean effective pressure	MPa	1.99					
MCR	活塞平均速度 Mean piston speed	m/s		9.	50			
旋转方向(从		n of rotation m flywheel end)	顺时针 Clockwise					
净重 Net	weight	ton	40	48	54	60		
燃油消耗率* Specific fuel oil consumption at 85% MCR at 100% MCR		g/kW.h	184 186					

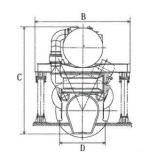
* 燃油消耗率基准条件按产品技术文件

The basic condition for SFOC refers to the technical document of product

KU30A系列柴油机外形尺寸

KU30A Series Diesel Engine Overall Dimension





机型 Model	Α	В	С	D
12KU30A	6355	2900	3400	1700
14KU30A	7145	2900	3720	1700
16KU30A	7685	2900	3720	1700
18KU30A	8225	2900	3720	1700

主推进动力装置

MAIN PROPULSION POWER UNIT



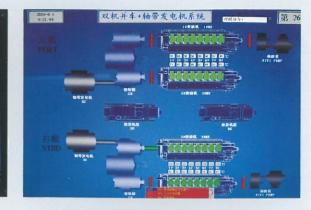




侧推螺旋桨

Side thrust propeller





- Remote Control System

• 主机遥控系统

- 动力系统监测屏
- Power system monitoring screen

- GDF为"海洋石油252"海洋环保工作船提供主推进动力装置
- GDF Supplying Main Propulsion Power Unit For "HAIYANG SHIYOU 252" Ocean Environment Protection Engineering Ship

主推进动力装置 MAIN PROPULSION POWER UNIT

广州柴油机厂股份有限公司(原广州柴油机厂)一直以来致力于船用中速柴油机的设计、制造,具备批量供应660kW~6000kW(900Ps~8200Ps)的船用中速柴油机的能力。

我公司不但能向客户供应船用中速柴油机,而 且还致力于向客户提供全套动力系统总成的解决方 案,为各种海上船舶和海面作业提供船舶机械推进 及操纵系统。我们通过与生产厂家、设计院的密切 合作,并基于丰富的实践经验,已从单一的柴油机 生产商发展到提供主推进动力装置的供应商,具备 为客户提供全套动力系统总成解决方案的能力。在 向用户供应全套动力系统的同时,在整个船舶建造 过程中,我司还为客户提供质量控制,进度控制, 安装调试和维修保养的全部服务。

Guangzhou Diesel Engine Factory Co.,Ltd (Formerly known as Guangzhou Diesel Engine Factory) has devoted itself to designing and manufacturing the marine medium-speed diesel engines for the long time past with the capacity of batch supply of 660kW-6000kW (900Ps-8200Ps) marine medium-speed diesel engines.

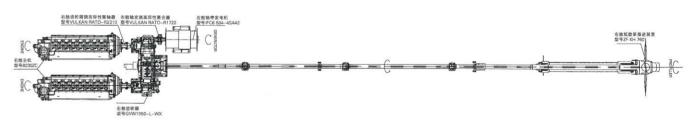
Our company not only supplies marine medium-speed diesel engines, but also devotes to supplying the solution of the complete set of propulsion power system to the customers, Which the propulsion system and the remote control system

主推进动力装置方案 MAIN PROPULSION POWER UNIT PLAN

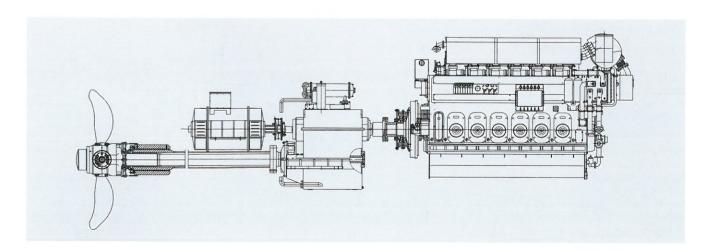
- 柴油机 Diesel Engine
- 弹性联轴器 Elastic Coupling
- 齿轮箱 Gearbox
- 定距桨 Fixed pitch propeller
- 可调距螺旋桨 Controllable pitch propeller
- 遥控系统 Remote control system
- 中间轴 Intermediate shaft
- 艉轴 Tail shaft
- · 轴带发电机 Shaft generator
- 艏艉侧推 Bow and tail side thrust unit
- 联合操作系统 Combined operation system

for the open sea ship and offshore operation are supplied to customers. This kind of supply is based on the professional technology which has been tested practically. We has developed to be a supplier of main propulsion power unit from a single manufacturer of diesel engines with the technical plan design capacity of the complete set of propulsion power system with the support of parts manufacturers, designing institutes and the customers. We supply the complete set of propulsion power system, at the same time, we also supply the complete services such as quality control, schedule control, commissioning and maintenance throughout the building process.



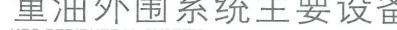


- "海洋石油252" 海洋工作船推进动力装置(四机双桨)
- Main Propulsion Power Unit- "HAIYANG SHIYANG SHIYOU252" Ocean Engineering Ship



- "济海8005" 海洋工作船主推进装置案例(6G32A型柴油机)
- "JI HAI 8005" Shipping Instance of Main Propulsion Power Unit For Ocean Engineering Ship(6G32A Diesel Engine)

重油外围系统主要设备 HFO PERIPHERAL SYSTEM









GDF

供油单元性能特点 PERFORMANCE CHARACTERISTICS FOR HFO SUPPLY UNIT

供油单元是广州柴油机厂股份有限公司选用Alfa Laval公司的 粘温控制系统(MkII)和板式加热器(CBM26)等组装而成,是保证重 油进入柴油机的压力、粘度和温度的重要设备。单元可在重油和 柴油间灵活切换。当常用泵组出现故障时,备用泵组可自动投入 运行。该单元具有使用方便、可靠、结构紧凑等优点。可提供供 油单元CCS产品证书。

The HFO supply unit made by GDF with the Viscosity-Temperature Control System (MkII) from Alfa Laval and final heater (CBM26) is the crucial equipment to ensure the right. The unit can be switched between DO and HFO flexibly and the standby pump unit can be put into operation automatically when something happens to the normal pump unit. The unit has many features such as easy operation, reliable performance and compact construction, etc., and the CCS certificate of fuel supply unit can be provided.

主要技术参数

The main specifications parameters

项目Item 型号Model		HFOE.04C.00	HFOE.03C.00
Alfa Laval粘温控制系统 Alfa Laval viscosity-temperature control system		MkII	MkII
供油量 Oil supply capacity	m³/h	3	1.5
重油循环量 HFO circulation capacity	m³/h	6	3
柴油输出压力 DFO output pressure	MPa	0.2 ~ 0.3	0.2 ~ 0.3
重油輸出压力 HFO output pressure	MPa	0.4~0.5(180cSt/50℃重油HFO) 0.45~0.55(380cSt/50℃重油HFO)	0.4~0.5(180cSt/50℃重油HFO) 0.45~0.55(380cSt/50℃重油HFO)
重油输出粘度 HFO output viscosity	cSt	12 ~ 14	12 ~ 14
加热介质 Heating media		蒸气或导热油 Steam or Heat conduction oil	蒸气或导热油 Steam or Heat conduction oil
加热介质需求量 Required steam capa	city	按型号配置 According to model of HFO supply unit	按型号配置 According to model of HFO supply unit
长*宽*高 L*B*H	mm	2300x1400x2282	2300x1400x1760
重量 Weight	kg	1100	1065
适用油品 Applicable oil c	St/50℃	180HFO、380HFO	180HFO、380HFO

分离机模块性能特点 PERFORMANCE CHARACTERISTICS FOR HFO SEPARATING MODULE

分离机模块是广州柴油机厂股份有限公司选用Alfa Laval 公司 的重油分离机、板式加热器 (CBM26-40) 和螺杆式供油泵等组装 而成,是柴油机燃用重油时必不可少的设备。单元使用方便、可 靠、减少现场大量的管路连接。

The HFO separating module made in GDF with the HFO separator from Alfa Laval, plate type heater(CBM26-40) and screw fuel oil supply pump is indispensable for HFO operation of the engine. This unit has many features of easy operation, reliable performance, and reduction of on-the spot pipeline

主要技术参数

The main specifications parameters

型号Model			HFOE.02C.00A		
Alfa Laval分离机型号 Alfa Laval separator model 最大有效分离量 Max.capacity of effective separation L/h		PA615		A605	
		1600	1300	950	
cSt/50℃	180HFO	380HFO	180HFO	380HFO	
$^{\circ}$	98		98		
MPa	0.5 ~ 0.7		0.	0.5 ~ 0.7	
MPa	0.2 ~ 0.6		0.2 ~ 0.6		
加热介质 Heating media		蒸气(Steam)或导热油(Heat conduction oil)		热油(Heat conduction oil)	
加热介质需求量 Required steam capacity		蒸气(Steam)110kg/h或导热油(Heat conduction oil)3m³/h		快油(Heat conduction oil)1.5m³/r	
mm	1100x1100x1260		1100x1100x1260		
kg	1000		1000		
	cSt/50°C °C MPa MPa MPa Mya Mya	r model PA6 ation L/h 2200 cSt/50℃ 180HFO ℃ 96 MPa 0.5- MPa 0.2 蒸气(Steam)或导热 ty 蒸气(Steam)110kg/h或导热 mm 1100x1	ation L/h 2200 1600 cSt/50℃ 180HFO 380HFO	PA615 ation L/h 2200 1600 1300 cSt/50℃ 180HFO 380HFO 180HFO 180HFO 98 MPa 0.5 ~ 0.7 0. MPa 0.2 ~ 0.6 ———————————————————————————————————	

创新世纪动力 Power for new century

广州柴油机厂股份有限公司(原广州柴油机厂) GUANGZHOU DIESEL ENGINE FACTORY CO.,LTD (FORMERLY KNOWN AS GUANGZHOU DIESEL ENGINE FACTORY)

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销售机构:广州协同和柴油机销售有限公司 SALES ORGANIZATION: GUANGZHOU XIETONGHE DIESEL ENGINE SALES CO., LTD. 地址:广州市芳村大道东;148号 PC: 510370 Email: gdefsd@21cn.com Address: No.148, East, Flagge University (Chipa.) 电话(Tel): 0086-20-81585010/81585014 传真(Fax): 0086-20-81584154

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After-sales Department: No.73, East, Fangcun Road, Guangzhou. 电话(Tel): 0086-20-81573791 传真(Fax): 0086-20-81573791

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